

Page 1 of 1

All amounts are calculated in domestic currency.

[illegible]

outokumpu



INSPECTION CERTIFICATE

CERTIFICADO DE INSPECCION

ABNAHMEPRÜFZEUGNIS

according to / de acuerdo con / nach

EN 10204-3.1

0000184867 /

Page / Pagina / Seite:

1 / 1

1 Steel Drive; P.O. Box 13000; Calvert, AL 36513-1300

Customer/Ship to / Cliente / Besteller/Empfänger

Customer's order number / N° de Pedido Cliente / Kundenbestellnr.

C16624

Manufacturer's works order no. / N° de Pedido Manufactura / Werksauftragsnr.

901196034 / 001

Delivery note no. / N° de Entrega / Lieferanzugs Nr.

85389203 / 010

Product / Producto / Erzeugnis

SHEET/HOJAS/BLECH

Terms of delivery / Condiciones de entrega / Lieferbedingungen

ASTM A240/240M, ASME SA-240 Sec.II Part A Ed. 2015

ASTM A480/480M, ASME SA-480 Sec.II Part A Ed. 2015

Steel grade and quality / Acero / Stahlsorte und Gütegruppe

TYPE 304L304

Customer's material no. / N° de material del cliente / Kundenmaterial-Nr.

Product dimensions (Thickness / Width / Length) / Dimensiones (Espesor / Ancho / Largo) / Maße des Erzeugnisses (Dicke / Breite / Länge)

Steelmaking procedure / Proceso de manufact. / Herstellart

Finish / Acabado / Ausführung

2.54 mm x 1,219.20 mm x 2,438.40 mm

AOD

11C / 2B

0.1000 inch x 48.0000 inch x 96.0000 inch

Packing-No. / N° de Empaque / Paket-Nr.

No. of pieces / Piezas / Stückzahl

Actual weight / Peso actual / Ist-Gewicht

Coil No. / Bobina No. / Band-Nr.

Heat No. / Coleda / Schmelznr.

Sample Id. / N° de muestra / Proben-Id.

Sample Id. / N° de muestra / Proben-Id.

7000780

23

9977035

3,042 lb / 1,380 kg

770675

509733

1000363613

1000363614

7000784

23

9987319

3,036 lb / 1,377 kg

770675

509733

1000363613

1000363614

7000814

23

9987320

3,036 lb / 1,377 kg

770675

509733

1000363613

1000363614

Sum / Suma / Summe

69

9,114 lb / 4,134 kg

Heat / Coleda / Schmelz

Country of Heat / País de coleda / Erzeugungsort

Chemical composition / Composicion Quimica / Chemische Zusammensetzung

% C

% Si

% Mn

% P

% S

% Cr

% Mo

% Ni

% N

% Cu

509733

USA

0.023

0.32

1.24

0.025

0.0020

18.11

0.30

8.03

0.068

0.44

Sample Position / Local. de la muestra / Probenlage

TRANSVERSE

Inspection lot / Lote de inspección / Prüfling

YS0.2%

PSI / MPa

TS

PSI / MPa

El. A2"

%

HRB

1000363613

45,105 / 311

90,935 / 627

56

81

1000363614

43,945 / 303

90,500 / 624

57.6

81

Dimensions-surface / Dimensiones-Superficie / Maße-Oberfläche:

OK

Test of identity (spectrum analysis) / Control de identidad (análisis espectrográfico) / Verwechslungsprüfung (Spektralanalyse):

OK

Heat Treatment: Solution annealed 1920°F Min / Air cooled

No welding or weld repairs were performed on this material

No intentional additions of Mercury compounds were made or used

Free of radioactive contamination

EU RoHS Directive 2011/65/EU Compliant

Product manufactured in the USA

Country of Heat as per ISO 3166-1



Originator of the document / Originador del documento / Aussteller der Bescheinigung

Outokumpu Stainless USA, LLC
An ISO 9001:2008 certified company
EU PED 97/23/EC, Annex I, 4.3 certified

The information provided is a true copy of data on file / Los valores mostrados corresponden a los datos archivados / Die generierten Werte entsprechen den gespeicherten Daten

Andrew Faulcott
Phone: +1 251 829 5492

Name of expert / Nombre del experto / Name des Sachverständigen

Date of issue and validation / Fecha de emisión y validación / Datum Ausstellung / Bestätigung

03/14/2016

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32977

Purchase Order Date 7/11/2016

PO Print Date 7/11/2016

Page Number 1 of 4

Order From :

VC-CAM002

CAMP1 STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

E-MAILED

JUL 11 2016

Contact Name

Vendor Phone

800 667 4248

Ship To Contact

Ship To Phone

Ship Via:

Yours ppd

Ship Acct:

Buyer

Customer POID

Customer Tax #

Terms

Currency

FOB

Chantal Lavoie

I0127-2607

Net 30

CAD

FCA - (Free Carrier)

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	7/25/2016 Yes 7/25/2016		12.00 f	\$32.50	\$390.00

MATERIAL: 17-4 PH SS BAR AS PER AMS 5604 / 5643
GRAIN DIRECTION MUST BE ALONG LENGTH
MINIMUM YIELD TENSILE STRENGTH = 100KSI
MINIMUM ULTIMATE TENSILE = 150 KSI

Line Total: \$390.00

2	M303R0.750	303 Round Bar 0.750	7/13/2016 Yes 7/13/2016		36.00 f	\$4.33	\$155.70
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MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

Line Total: \$155.70

Note:

7/11/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32977

Purchase Order Date 7/11/2016

PO Print Date 7/11/2016

Page Number 2 of 4

Order From :

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax # 10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

3 M304R0.375

304 ROUND BAR 0.375

7/13/2016

Yes

7/13/2016

12.00

\$1.22

\$14.62

MATERIAL: AISI 304/316 SS ROUND BAR AS PER ASTM A276

(NOTE: AISI 303 NOT ACCEPTABLE)

Line Total:

\$14.62

4 M304S12GA

304/316 0.100" Sheet

7/13/2016

Yes

7/13/2016

32.00

\$12.86

\$411.53

MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Line Total:

\$411.53

Note:

7/11/2016

Spoke-7-27



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO32977

Purchase Order Date 7/11/2016

PO Print Date 7/11/2016

Page Number 3 of 4

Order From :

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

5	M304S20GA	304/316 .040 Sheet ✓	7/13/2016 Yes 7/13/2016	96.00 sf ✓	\$3.80	\$364.49
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MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

Sp/16-7-25

Line Total: \$364.49

7	M304TS0.750W.065 ✓	304 SQ Tube ✓ .75x.75x.065W	7/19/2016 Yes 7/19/2016	200.00 r ✓	\$3.95	\$790.00
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MATERIAL: AISI 304/316 SEAMLESS STAINLESS STEEL
SQUARE TUBING AS PER ASTM A554 MILL FINISH OR
ASTM A269 MILL FINISH

Sp/16-7-14

Line Total: \$790.00

Note:

7/11/2016



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO32977**

Purchase Order Date 7/11/2016

PO Print Date 7/11/2016

Page Number 4 of 4

Order From :

CAMPI STEEL
935 BOUL. DU HAVRE
VALLEYFIELD, QC J6S 5L1
CA

VC-CAM002

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 800 667 4248

Ship To Contact

Ship To Phone

Ship Via: Yours ppd

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

8 71401-45

PROCUREMENT
QUALITY CLAUSES

7/13/2016

1.00

\$0.00

\$0.00

No

7/13/2016

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

Sp/6-7-27

Line Total:

\$0.00

PO Total:

\$2,126.34

Handwritten signature/initials

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 3

Change Date: 7/11/2016